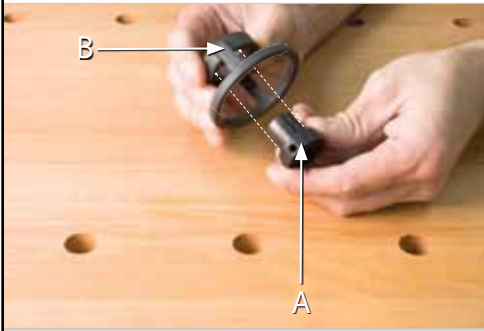


Forstner Bit Depth Stop Instructions

This set comes with an adjustable depth stop collar that doesn't require any clips or pins, which makes it very easy to change bits and more importantly bit depth. The depth stop ring is adjusted with a simple counter clockwise turn of the hex key wrench (included). Ball bearings in the depth stop let the forstner bit spin while the stop rests on the stock without marking or burning the wood. This forstner bit set includes the following: 1 Ea. depth stop collar, 2 depth stop locking rings, 6 coin size forstner bits and a hex head key wrench for depth stop ring adjustment.

Step 1



Place the large stop collar (A) into the depth bearing guide (B).

Step 2



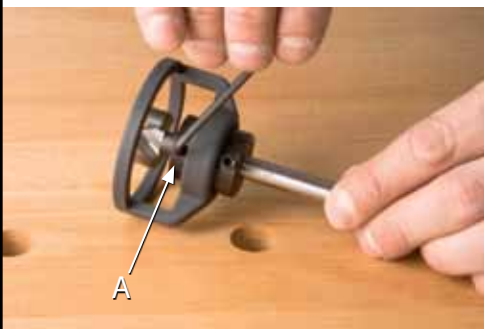
Slide the smaller stop collar (C) over the protruding end of the large stop collar.

Step 3



Secure the set screw on the small depth stop collar with the allen wrench provided. Once assembled, the collars should rotate freely.

Step 4



Slide the completed assembly over the top of your bit shank to the desired depth and secure the bottom stop collar (A) in place with the allen wrench.

Step 5



Your completed assembly attached to the forstner bit should resemble the photograph shown above.

Step 6



Insert your bit and the assembled depth stop into your drill chuck, secure and begin drilling perfect flat bottom holes at the perfect depth.